



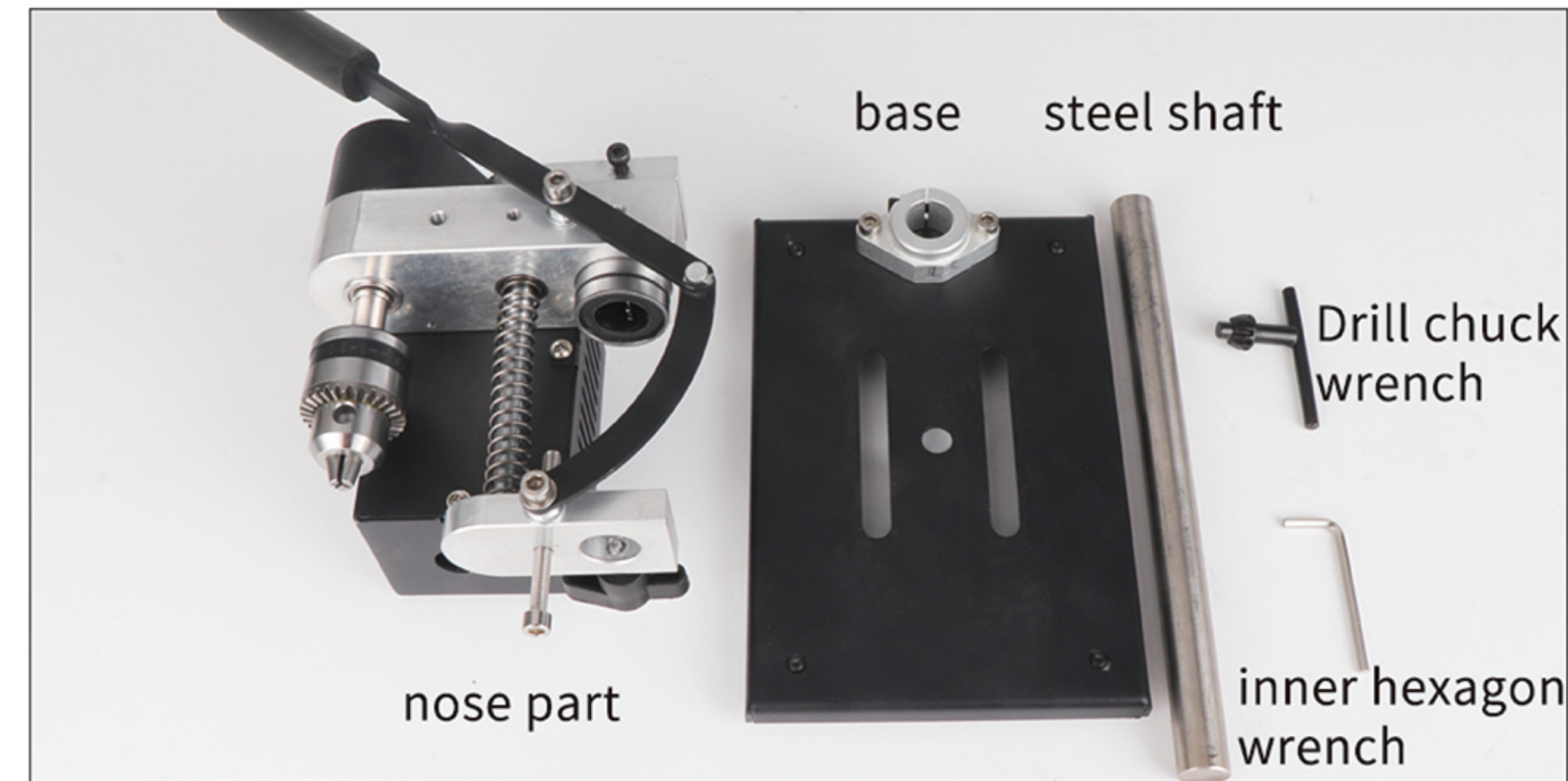
Thank you for purchasing our products, so that you can use this product safely and satisfactorily. Please read the user's manual and safety rules carefully before use.

Safety instructions for use of electric tools

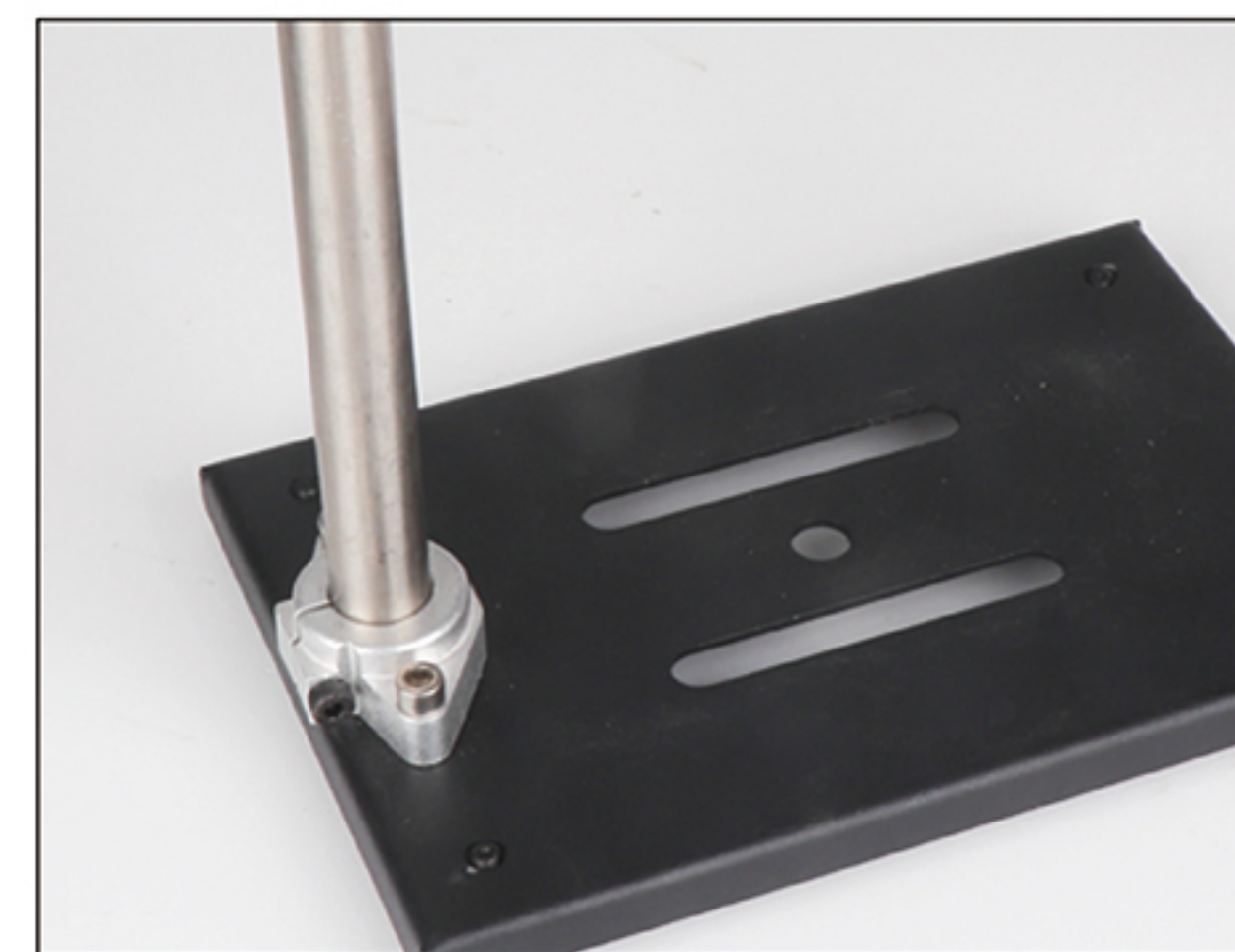
When using electric tools, in order to reduce accidents such as fire, electric shock and injury, it is necessary to pay attention to the basic safety precautions listed below; please read the following safety precautions carefully before operation.

1. Keep the workplace clean. Do not use electric tools in the messy workplace and worktable.
2. Pay attention to the workplace environment. Do not use electric tools in dark and wet places. Electric tools should not be exposed to rain. Do not use electric tools in the presence of flammable liquid or combustible gas.
3. Children should not be allowed to get close to the workplace and people without permission should be prohibited from entering the workplace. Don't let people get close to or touch tools or power connecting wires.
4. Collection tools. When not in use, the electric tools should be stored in dry places and out of the reach of children. It should be locked.
5. Maintain proper feed rate and pressure. Make the tool operation more safe and durable.
6. Select appropriate tools and accessories. Operate according to the specified application range, do not overload, do overload processing.
7. Pay attention to clothes. Do not wear loose clothing and accessories to avoid being entangled when the tool rotates at high speed. Rubber gloves and antiskid industrial safety shoes should be worn outdoors. Operators with long hair shall wear qualified protective caps.
8. Use safety glasses. Wear a mask when there is much shaving and dust.
9. Don't step on the wire. Do not drag the wire moving tool, or pull the wire to pull out the plug. It is also necessary to avoid touching hot objects and sharp metal edges or getting wet with grease.
10. Fix the workpiece. It is safer to fix the workpiece to be cut with a clamp than to hold the workpiece by hand.
11. When working, you must keep a proper and correct posture, stand firmly, and do not reach over the tools to pick up and process.
12. Pay attention to the maintenance tools. The tool must always be sharp in order to obtain good machining performance and operation security. Lubricate and replace accessories as required. Check the conductor regularly. If any damage is found, please go to the professional immediately repair center repair. If there is any damage to the extension conductor, it should be replaced immediately. Keep the handle dry and clean, No grease.
13. When the tools are not in use, or for maintenance, or when changing fixtures and tools, the power plug must be pulled out.
14. Remember to remove adjustment tools and spanners. The tool section must be checked before turning the machine. Only if the adjustment tools and spanners are completely taken out, we must develop this habit.
15. Prevent accidental start-up. Before inserting the plug into the power socket, it is necessary to check whether the switch of the tool is turned off. After electrifying, the finger should not press on the switch frequently.
16. The extension conductor is used outdoors. When using tools outdoors, special outdoor extension wires must be used.
17. You must stay awake at work. Pay close attention to the work piece and tool. Tools should not be used when tired.
18. Check the damaged part. Before using the tool, the cover or other parts of the tool must be carefully checked. If there is any damage, it is necessary to check whether the damage degree will affect the normal function of the tool. Check that all movable parts are in the correct position, the parts that must be fixed are fixed, etc. Check these components that may affect normal operation. If there is any damage to the cover or other parts, please contact shop repair or replacement. If there is any problem with the switch of the tool, please call a special service center to replace it immediately. Don't force to turn on the key if it is not working. Switch start tool use.
19. Avoid electric shock. When working, the body should not touch the grounded metal body, such as iron pipe, radiator, etc. Refrigerator, etc.
20. Replace parts. When repairing and replacing parts, make sure to use the parts specified by the original factory and hand them over to the specialist. The repair center was replaced.
21. When connecting the power supply, pay attention to whether the voltage of the power supply is the same as that of the sign board. When the power supply voltage is higher than the applicable voltage of the tool, it is easy to damage the tool and cause accidents; if the power supply voltage is lower than the required voltage of the tool, it is harmful to the motor.

Bench drill installation



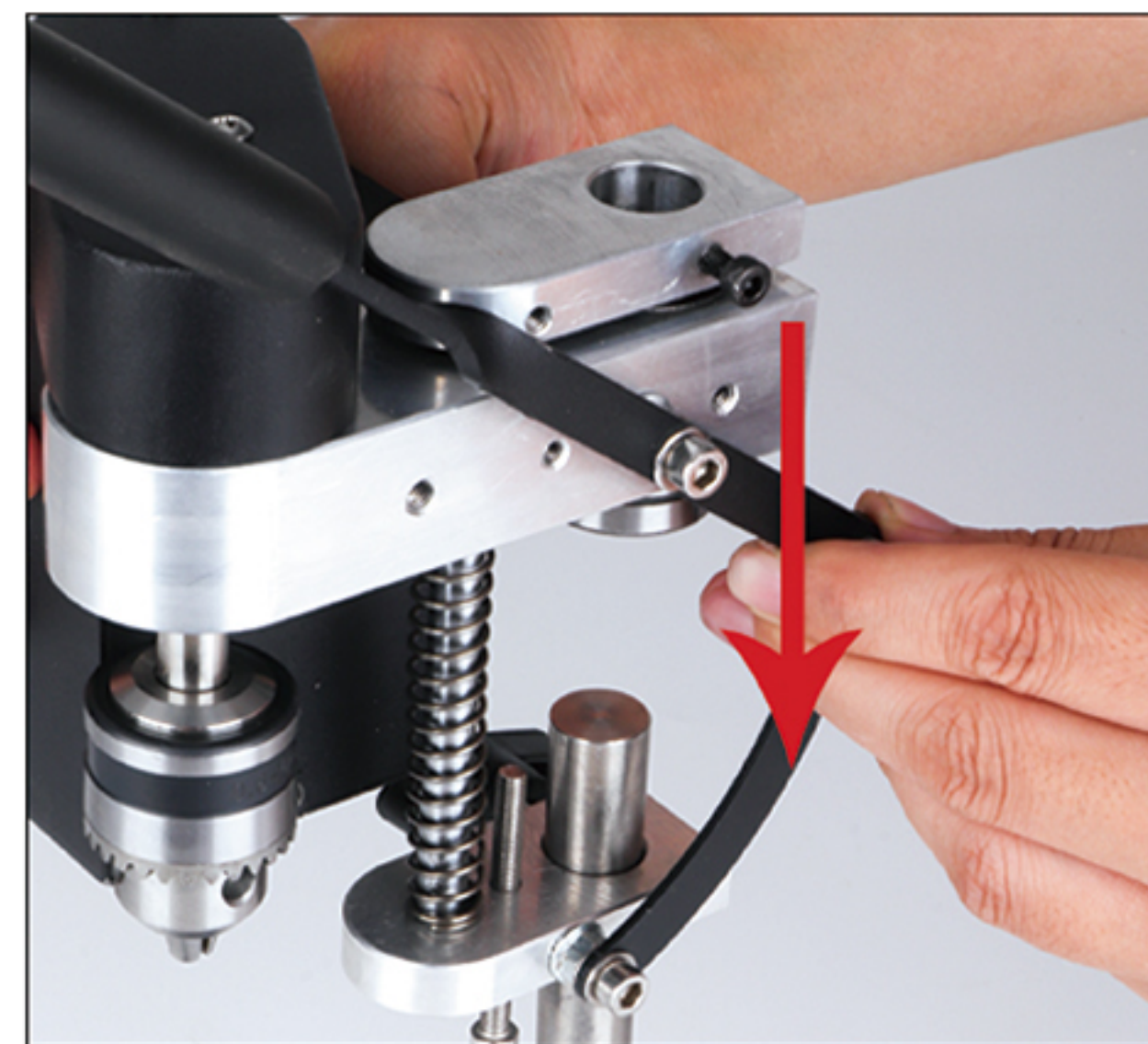
Display before installation



Install the steel shaft to the base



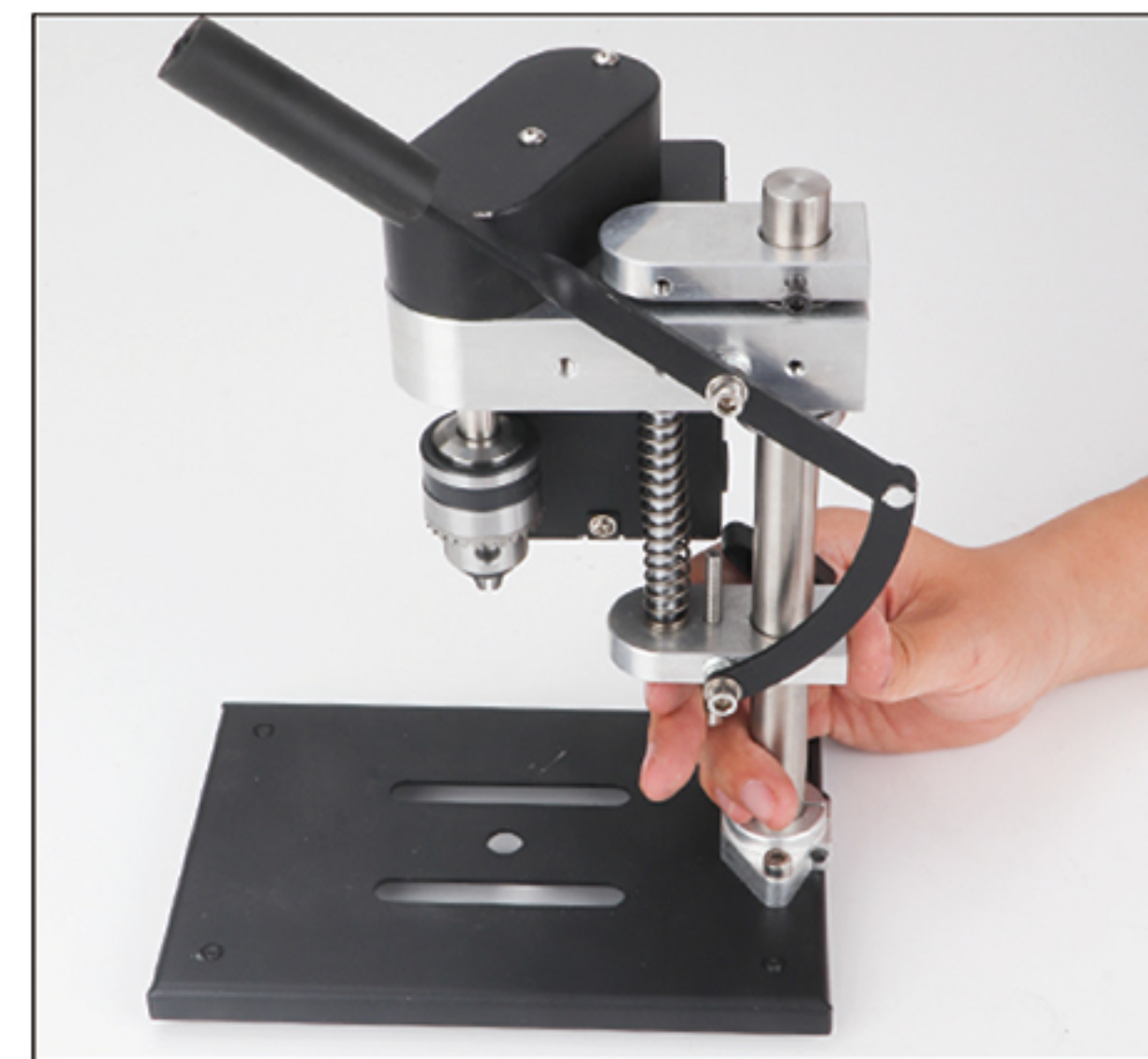
Tighten the screw with an Allen wrench



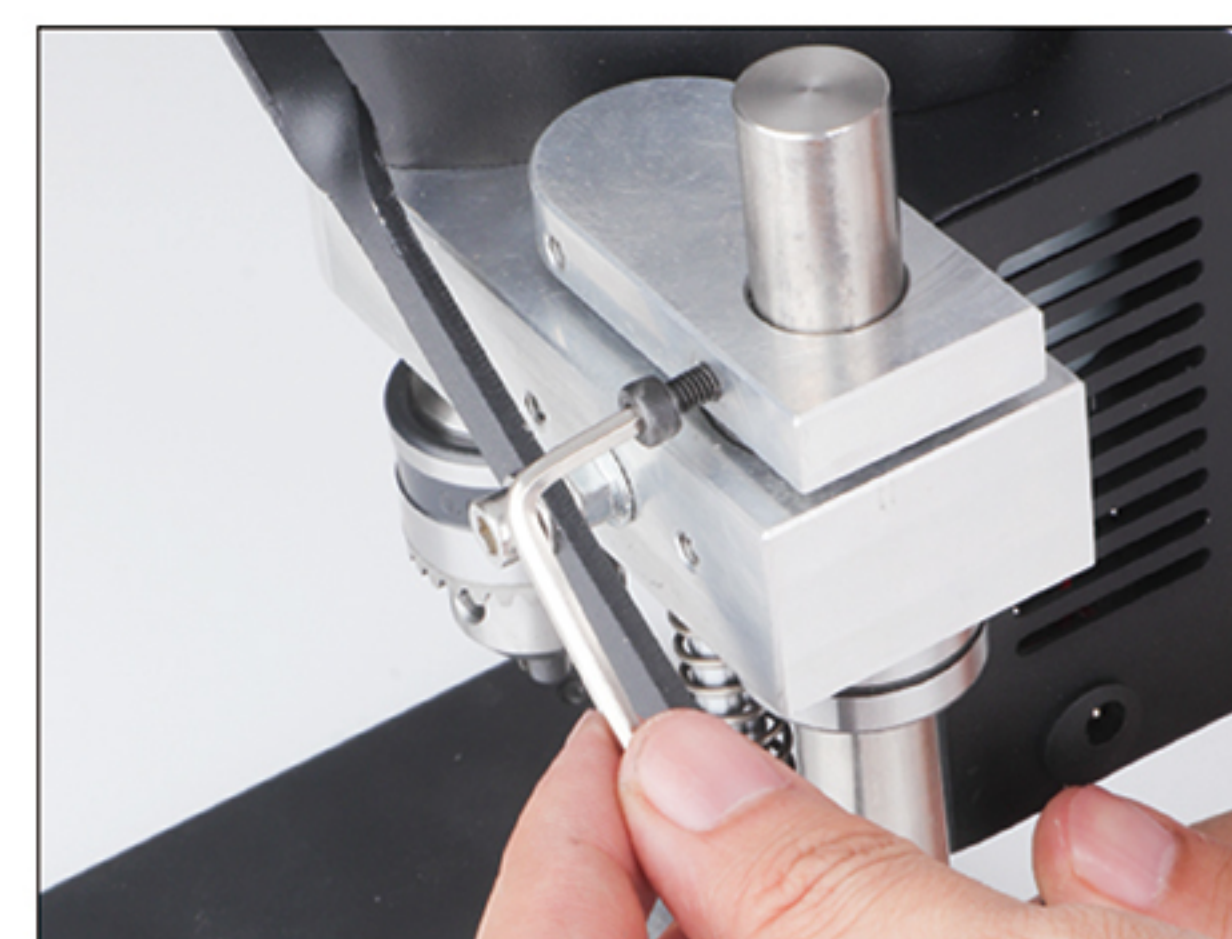
Mount the handpiece section to the steel shaft



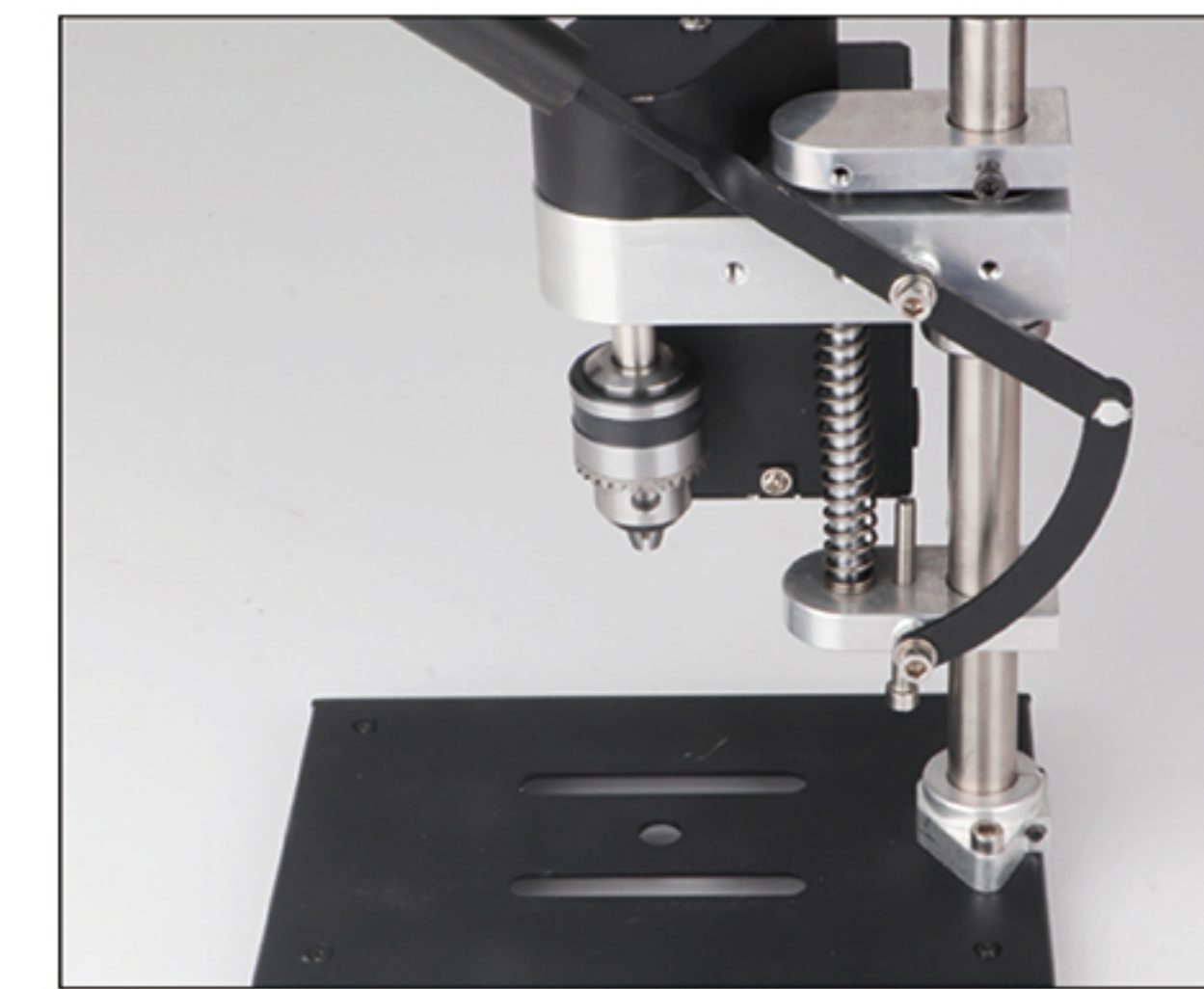
Tighten the lift handle



Be careful to adjust the U-shaped block to be parallel to the base, so that the center of the drill chuck is aligned with the center hole of the base



Use an Allen wrench to tighten the screws to fix the U-block on the top



Host installation is complete



Unscrew the drill chuck



Install the drill bit, use the drill chuck wrench to tighten the lock bit



Press the handle down to see if it is aligned with the center hole of the base

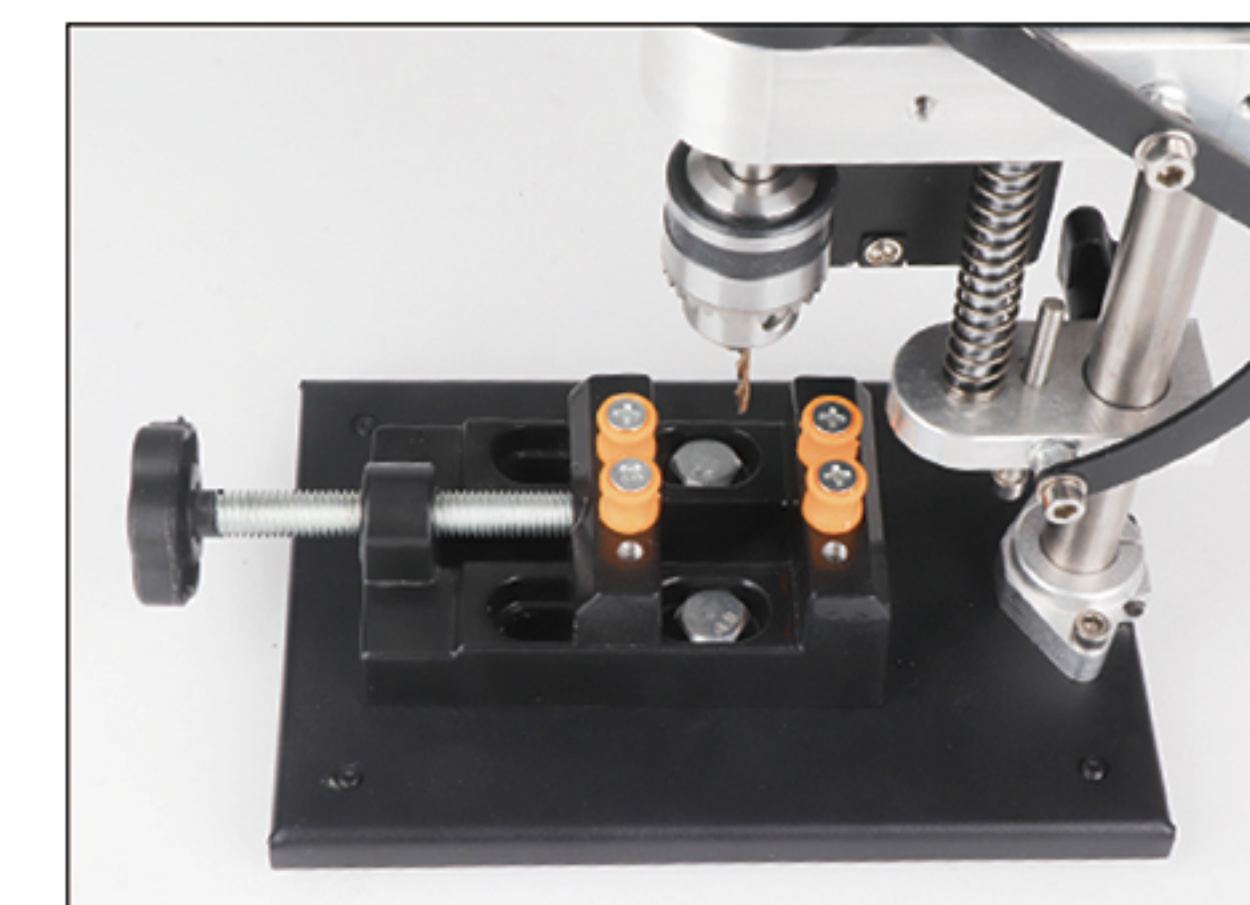
Mounting the base vise



Mounting vise



Install the two screws into the slide as shown



Align the vise with the slide on the base



Tighten the hex nut with a wrench to secure it